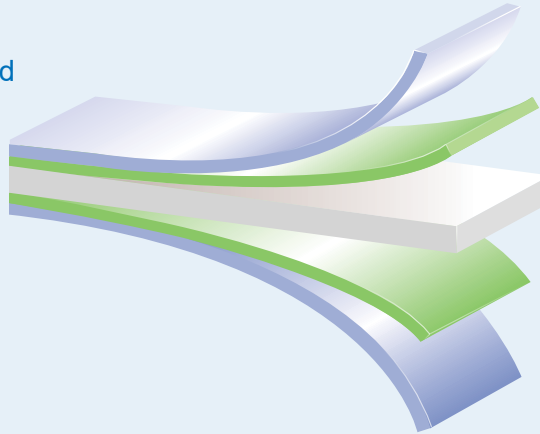


# Propafilm™ BW

## Technical Data Sheet

**BW** - Solid white Biaxially oriented polypropylene (BOPP) film, both sides heat sealable, one side corona treated



- Treated Heat Sealable Layer
- OPP Interlayer
- White OPP Core
- OPP Interlayer
- Heat Sealable Layer

### Features

- One side corona treated (outer side of the reel)
- High whiteness and gloss
- High opacity
- High light barrier
- High water vapour barrier

### Applications

- Flexographic and rotogravure printing
- Lamination
- Horizontal and vertical packaging machines (HFFS-VFFS)
- Labels for PET bottles ( BW 30 and BW 35)
- For packaging of ice creams, confectionery products, salted snacks, halvah, cakes etc.



### Technical Properties (Typical Values)

Property	Test Method	Test Conditions	Units	BW		
				20	30	35
Thickness	ISO 4593		micron	20	30	35
Yield Unit weight	ISO 536		m <sup>2</sup> /kg g/m <sup>2</sup>	51.02	34.01	29.15
				19.60	29.40	34.30
Opacity	ISO 2471		%	55	66	70
Gloss	ASTM D 2457	45°	GU	50		
Density	ISO 845		g/cm <sup>3</sup>	0.98		
Coefficient of friction (inner/inner)	ISO 8295	Dynamic		0.35		
Corona treatment	ISO 8296		mN/m (dyne)	38		
Tensile Strength	ISO 527-1,-3		N/mm <sup>2</sup>	MD TD	130 280	
Elongation at break	ISO 527-1,-3		%	MD TD	150 45	
Thermal shrinkage	Innovia Films test	120°C, 5'	%	MD TD	3.0 1.0	
Sealing range*	Innovia Films test	1"; 150N; 130°C	°C	105-140		
Heat seal strength (inner/inner)	Innovia Films test	1"; 150N; 130°C	N/15mm	2.5	3.5	

\*The selection of sealing temperatures depends on the characteristic of heat sealing bars and packaging process speed.

MD Machine Direction TD Transverse Direction  
All properties are tested under standard laboratory conditions: 23 ± 2°C, 50 ± 5% RH, unless otherwise stated. Where relevant, tests are based on international testing standards.

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### Reel Specifications

#### Nominal Reel Diameters

Film	Outside Diameter 570mm (metres) - core 152mm	Outside Diameter 770mm (metres) - core 152mm	Outside Diameter 980mm (metres) - core 152mm
BW20	11250	21200	34950
BW30	7500	14150	23300
BW35	6400	12150	19950

ns= non standard.

Other reel lengths are available subject to negotiation.

### Reel Labelling

Different films have various special surfaces; these are indicated on the reel labels.

### Film Storage and Handling

Recommended processing conditions: 15-35°C, humidity below 75% RH. Before processing it is recommended to season the film in the processing conditions at temperature 20°C for a minimum of 24 hours.

In case of transporting or storing the film:

- below +15°C or above +35°C seasoning time should be extended to 48 hours;
- below + 5°C or above +40°C seasoning time should be extended to 72 hours.

**Compliance with the above guarantees correct film processing.**

### Food Contact

Propafilm™ BW complies with the applicable EU legislation for most applications involving direct contact with foods. Full details are given on the Declaration of Compliance. Customers intending to use Propafilm™ BW in a food contact application should request a copy of this document from Innovia Films. Details of compliance with food contact legislation in non-EU countries are also available upon request.

### Health & Safety Guidelines

For Health & Safety information, please refer to Innovia Poland's Quality documents.

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